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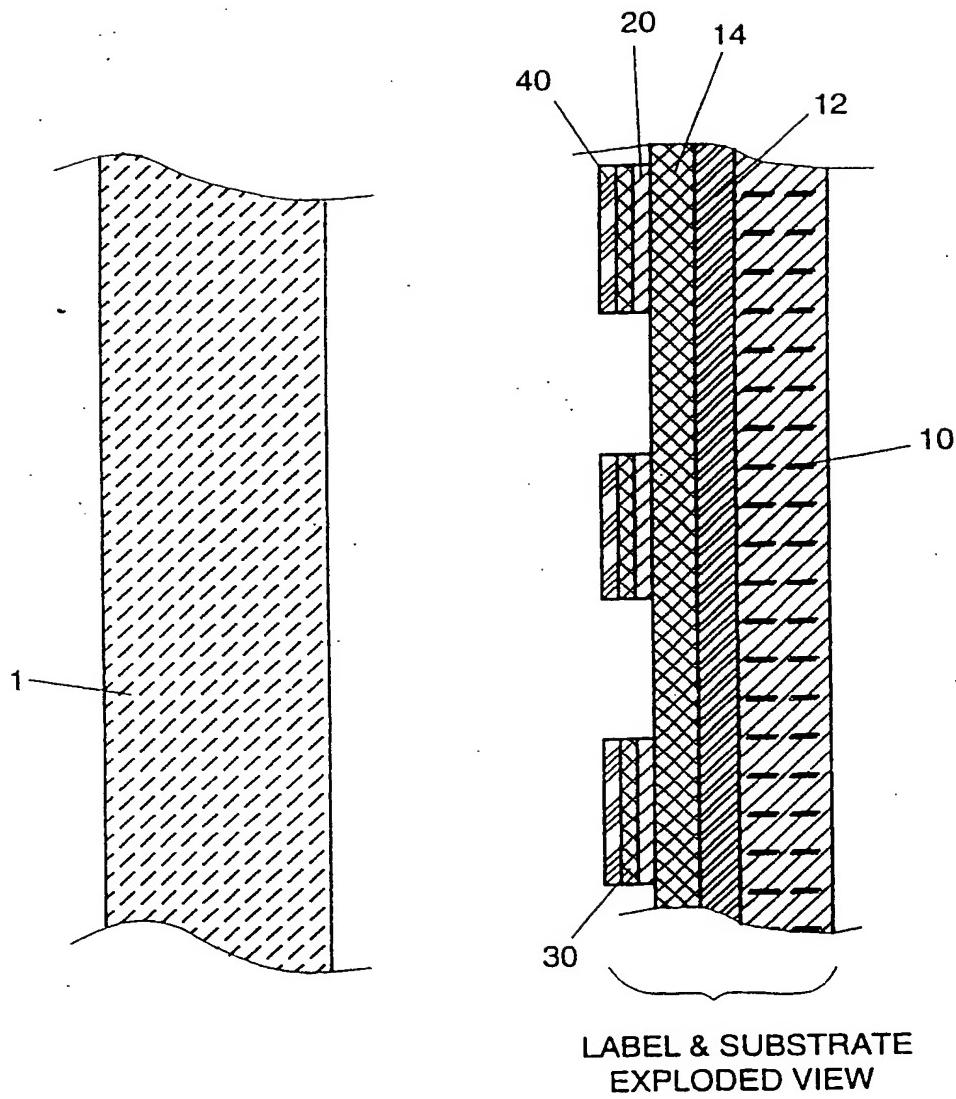


FIG. 1

FLAME TREATMENT AND TEMPERATURE STABILIZATION

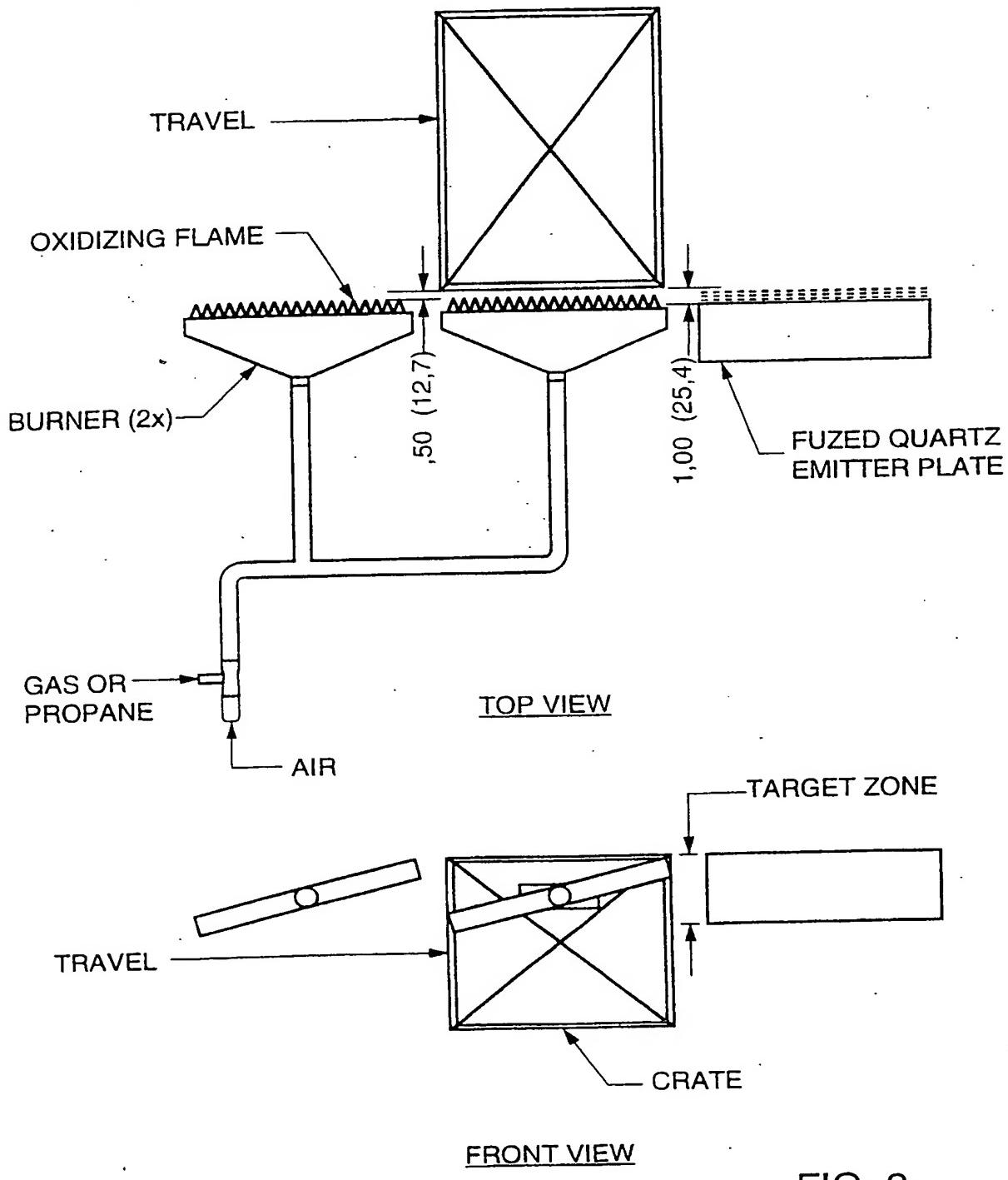
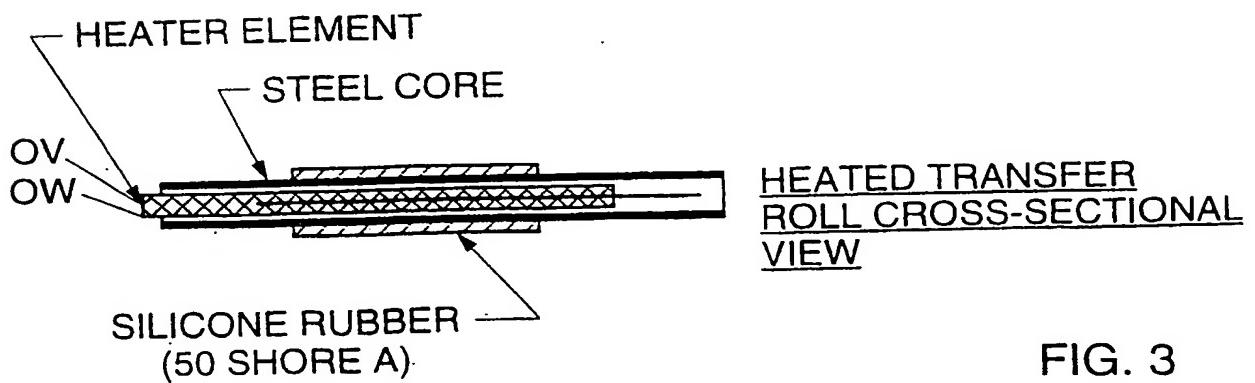
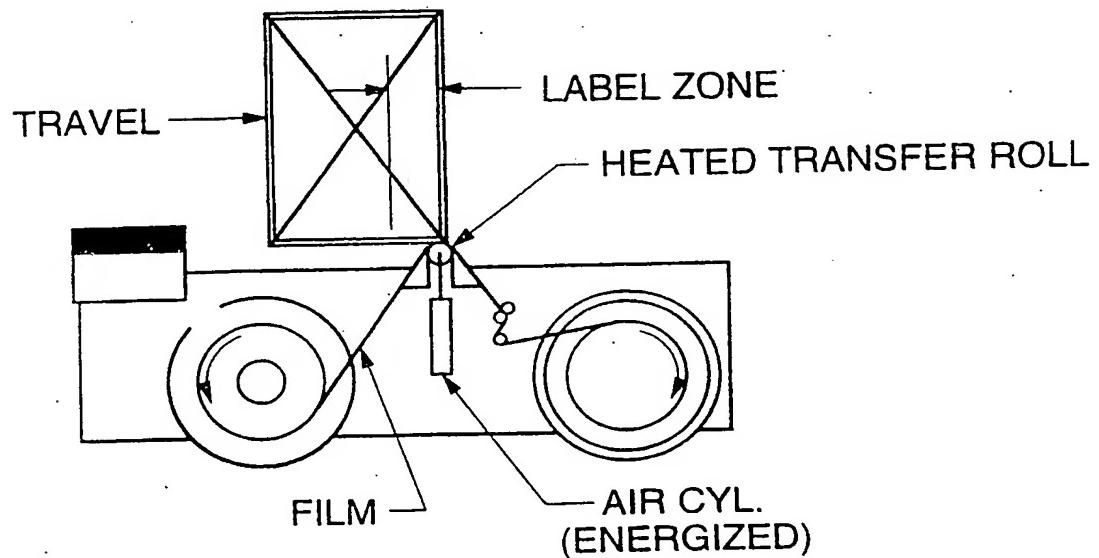
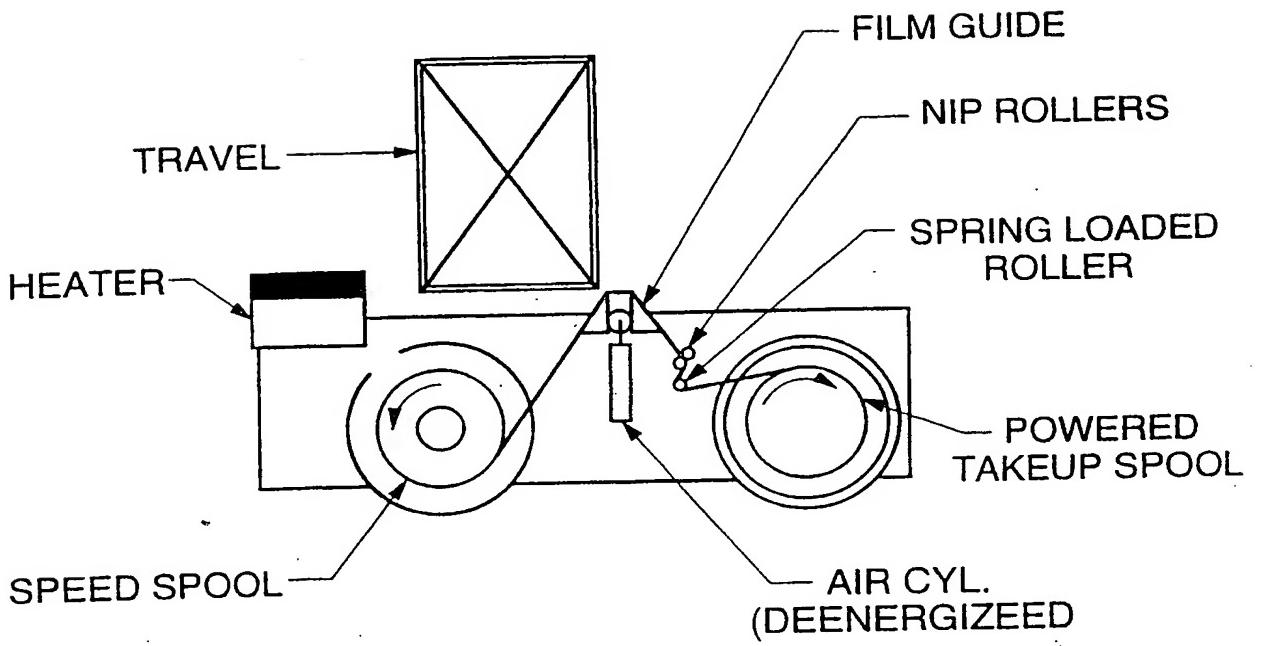


FIG. 2

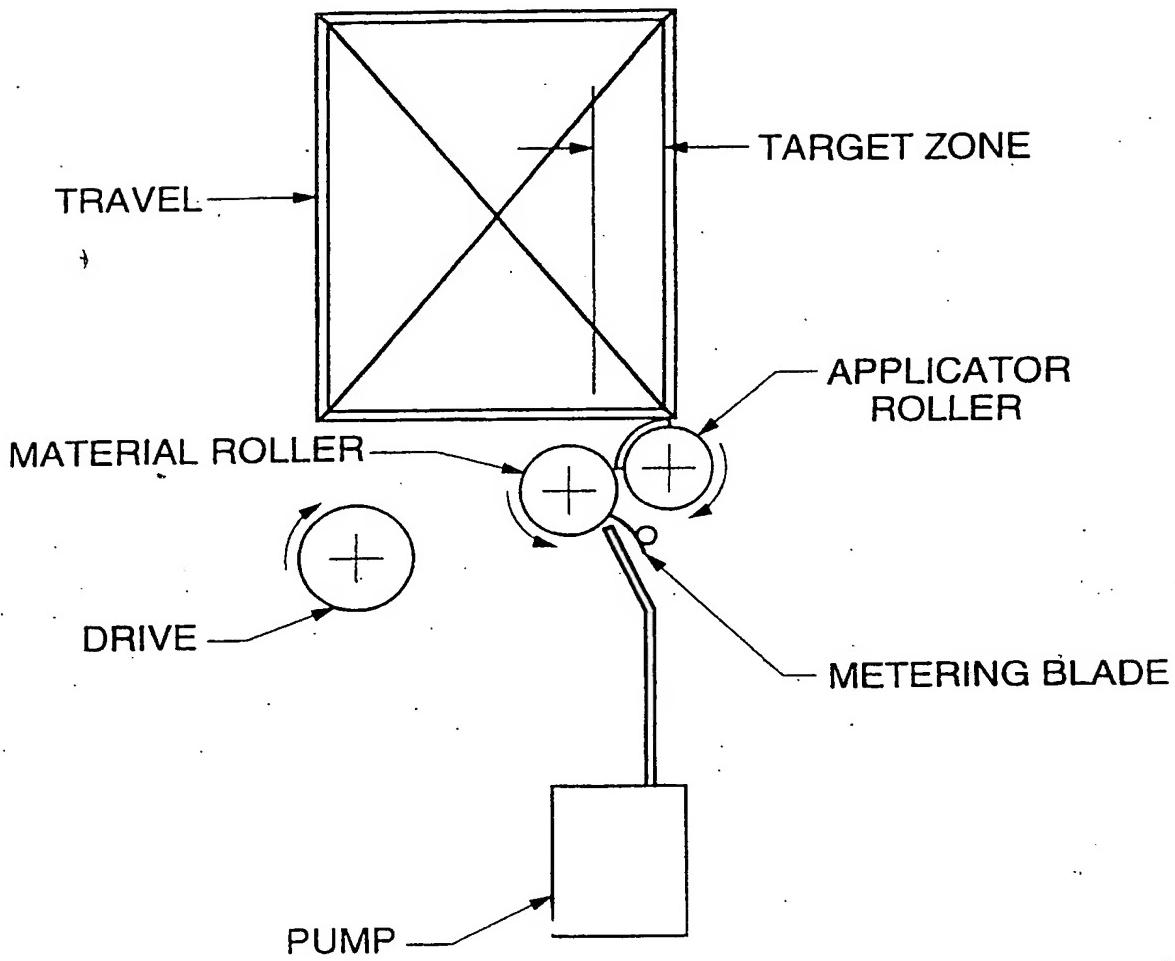
LABEL INK TRANSFER



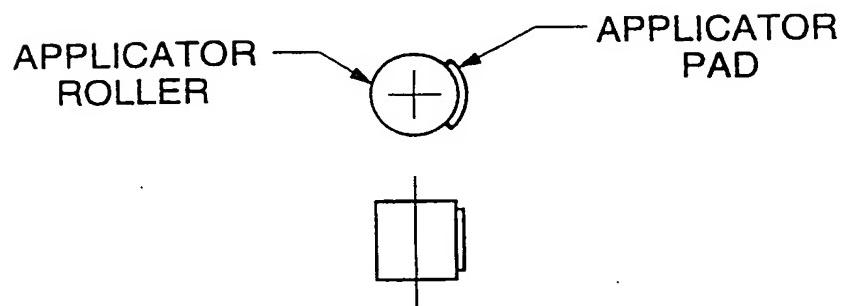
HEATED TRANSFER
ROLL CROSS-SECTIONAL
VIEW

FIG. 3

COATING APPLICATION



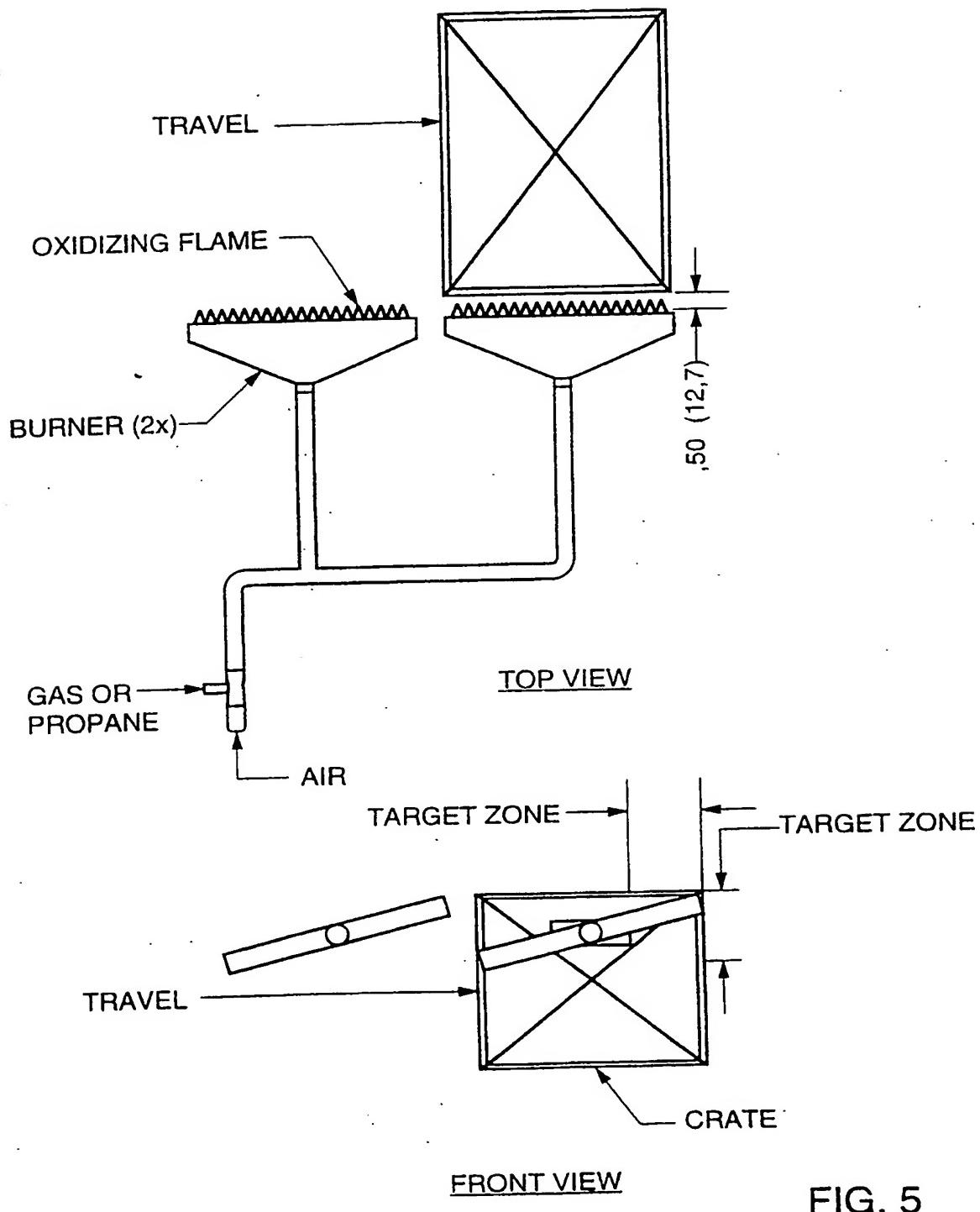
TOP VIEW



APPLICATOR DETAIL

FIG. 4

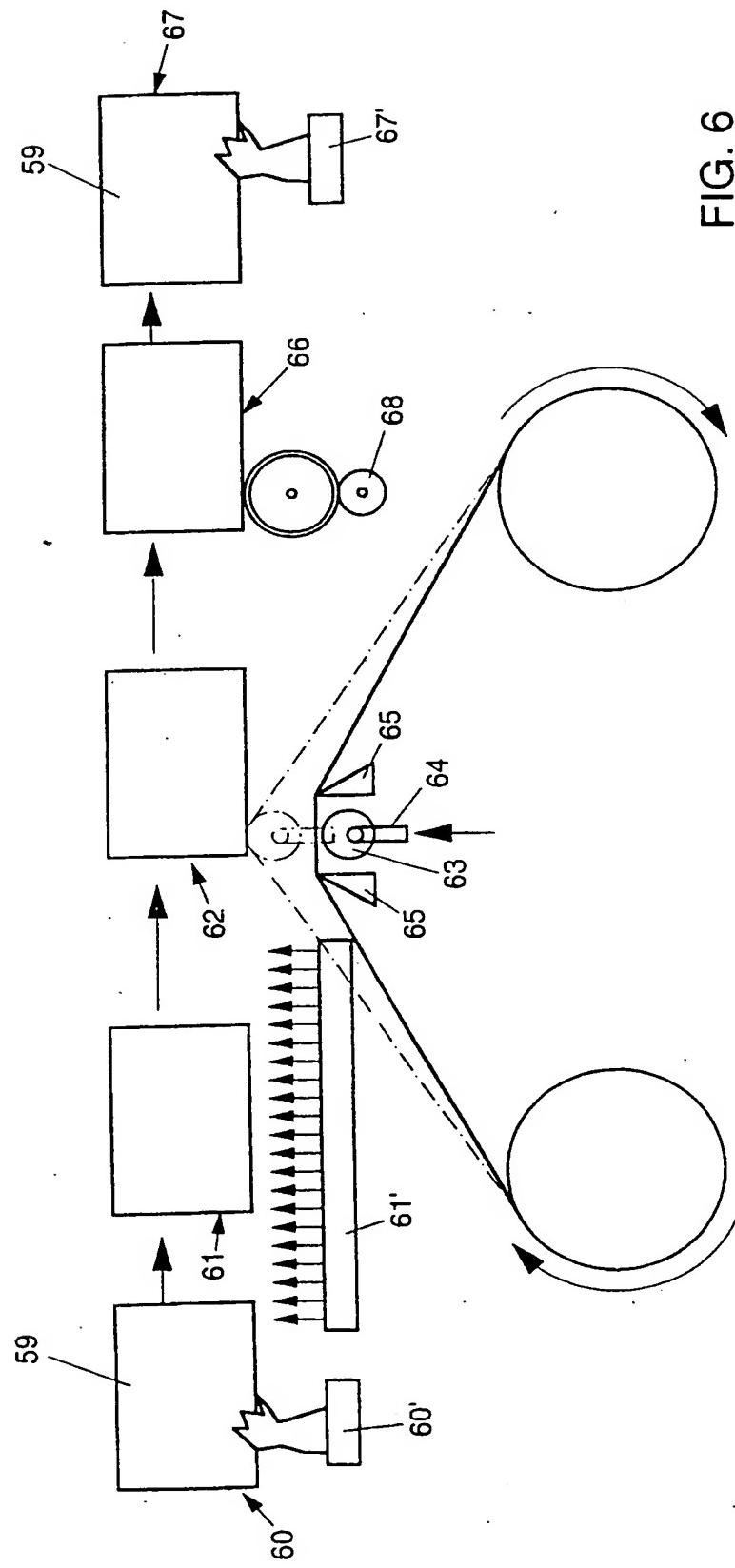
POST FLAME TREATMENT



FRONT VIEW

FIG. 5

FIG. 6



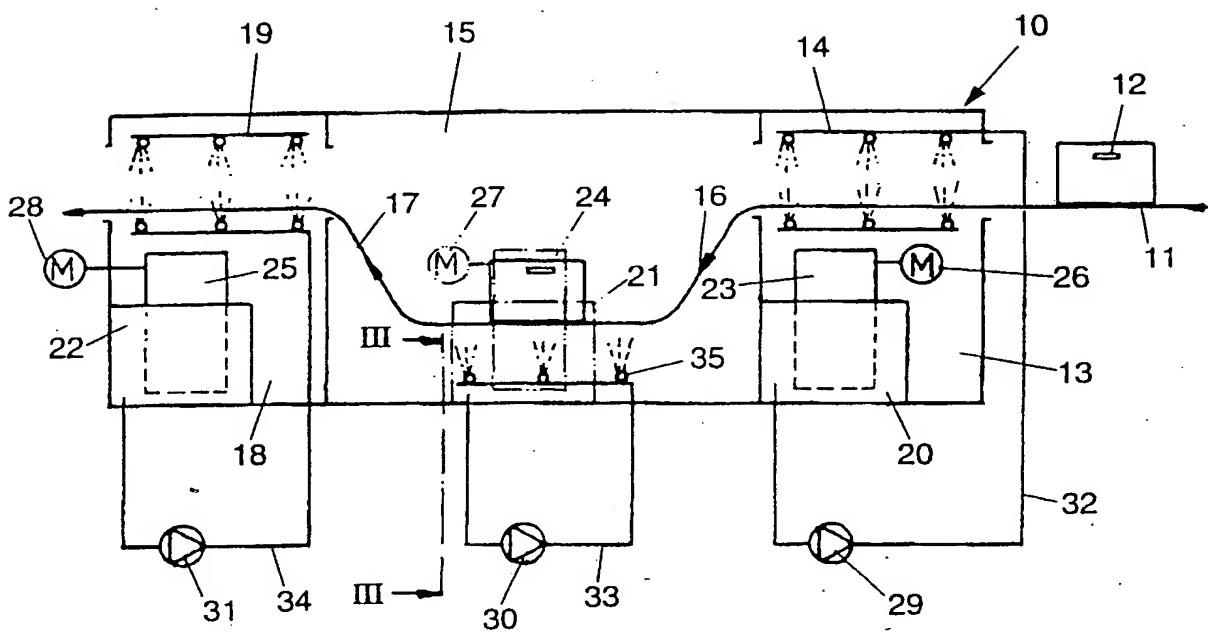


FIG. 7

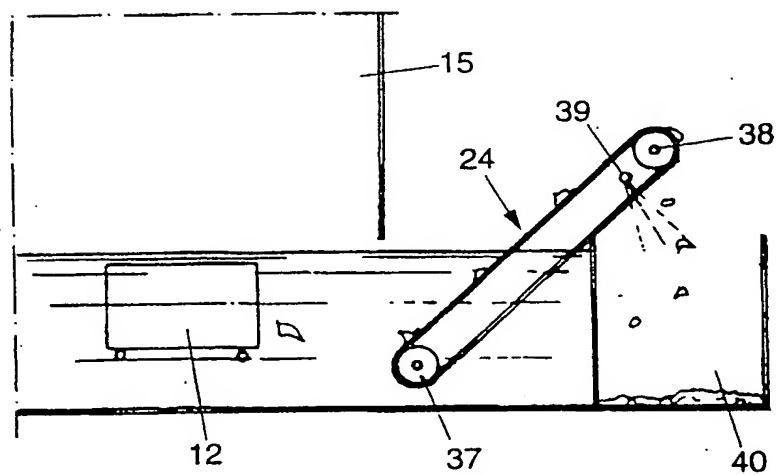


FIG. 8